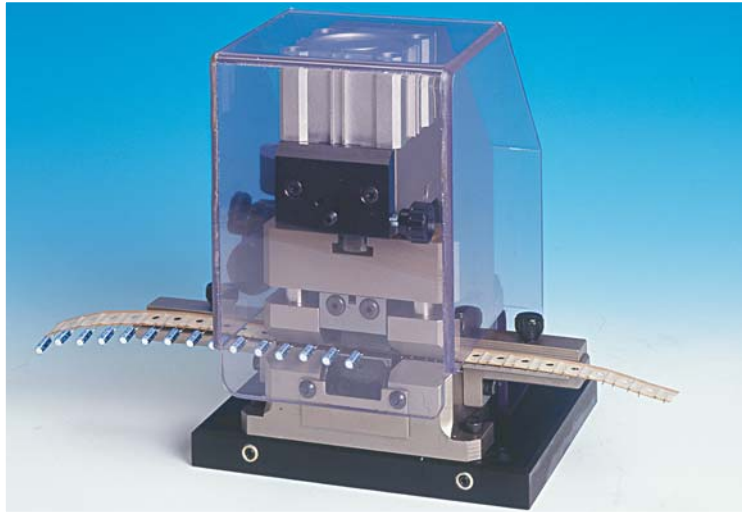


TP R-PR

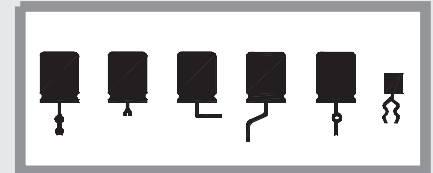
pneumatic
cutting forming
machine for
taped radial
components



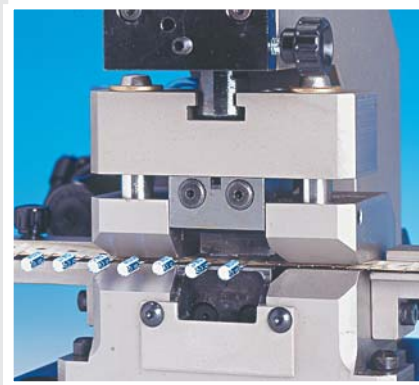
TP/R-PR

MANUAL VERSION -
WITHOUT DIE ASSEMBLY SMS
(Cod. 90.0000)

LEAD DIA. = 0,3-0,8 mm (.011-.031 ")
PRODUCTION manual version = 3.000 p/h
PRODUCTION with AS1 = 7.000 p/h



TP/R-PR WITH AS1



SMS PREFORMING ASSEMBLY FOR TP/R-PR

LENGTH = 24 cm
WIDTH = 22 cm
HEIGHT = 24 cm
PACKING = 41x53x32 cm
VOLUME = 0,069 m³
MACHINE WEIGHT = 10 kg
GROSS WEIGHT = 12 kg

The model TP/R-PR is a very versatile pneumatic machine designed for cutting and forming taped radial components.

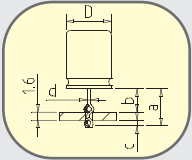
The foot pedal controls the down vertical stroke of the cylinder that moves the upper movable die, thus cutting and forming the component leads. The tape is manually fed into the die and the correct position of the component for a proper forming, is given by a front pin, that can be adjusted depending on the body diameter. The die assembly "SMS" is always equipped with a wire holder that keeps leads firm in position during the machine operation, to avoid any stress or damage to the part.

The replacement of the SMS, to change the form, just takes few minutes.

The machine comes equipped with one SMS chosen by the customer. The same SMS will provide a variety of pitches without having to make any adjustments. More than 10 forms are standard and available.

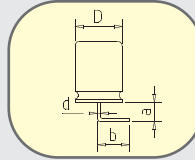
SMS die assemblies for TP/R-PR machine

SMS/1 STAND OFF- LOCK IN
(Cod. 93.0001)



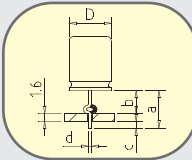
	MM			INCH		
	min	max	fix	min	max	fix
a	6	13		.236	.511	
b	3	10		.118	.393	
c			1,4			.055
d*	0,4	0,8		.015	.031	
D	1	10		.039	.393	

SMS/6 90° BENDING
(Cod. 93.0006)



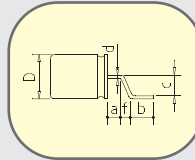
	MM			INCH		
	min	max	fix	min	max	fix
a	3	8		.118	.314	
b*			6			.236
d*	0,4	0,8		.015	.031	
D*	1	6		.039	.236	

SMS/2 STAND OFF
(Cod. 93.0002)



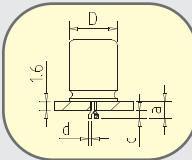
	MM			INCH		
	min	max	fix	min	max	fix
a	6	13		.236	.511	
b	3	10		.118	.393	
c			1,4			.055
d	0,4	0,8		.015	.031	
D	1	10		.039	.393	

SMS/7 SURFACE MOUNTING
(Cod. 93.0007)



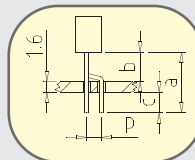
	MM			INCH		
	min	max	fix	min	max	fix
a	2,5	8		.098	.314	
b*			2			.078
c*			2,5			.098
d*	0,4	0,8		.015	.031	
D*	1	10		.039	.393	
f*			1			.039

SMS/3 BODY LOCKED ON P.C.BOARD
(Cod. 93.0003)



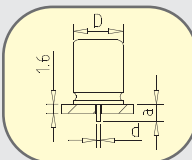
	MM			INCH		
	min	max	fix	min	max	fix
a			3			.118
c			1,4			.055
d*	0,4	0,8		.015	.031	
D	1	10		.039	.393	

SMS/8 TO92 CENTER LEAD SPREAD P.1,27 AND CUT
(Cod. 93.0008)



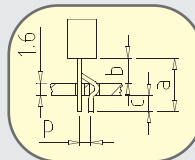
	MM			INCH		
	min	max	fix	min	max	fix
a	6	9		.236	.354	
b	3	6		.118	.236	
c			1,4			.055
p*			1,27			.05

SMS/4 STRAIGHT CUT
(Cod. 93.0004)



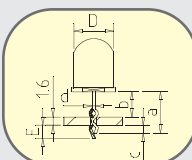
	MM			INCH		
	min	max	fix	min	max	fix
a	3	10		.118	.393	
d	0,4	0,8		.015	.031	
D	1	10		.039	.393	

SMS/10 TO92 CENTER LEAD SPREAD AND LOCK
(Cod. 93.0010)



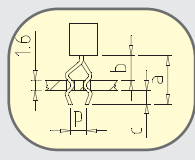
	MM			INCH		
	min	max	fix	min	max	fix
a	6	9		.236	.354	
b	3	6		.118	.236	
c			1,4			.055
p*			1,27			.05

SMS/5 POLARITY
(Cod. 93.0005)



	MM			INCH		
	min	max	fix	min	max	fix
a	6	13		.236	.511	
b	3	10		.118	.393	
c			1,4			.055
d*	0,4	0,8		.015	.031	
D	1	10		.039	.393	
E*			2,2			.086

SMS/11 TO92 CENTER LEAD SPREAD 3 LEAD LOCK
(Cod. 93.0011)



	MM			INCH		
	min	max	fix	min	max	fix
a	6	9		.236	.354	
b	3	6		.118	.236	
c			1,4			.055
p*			1,27			.05

*= quote to be specified upon order