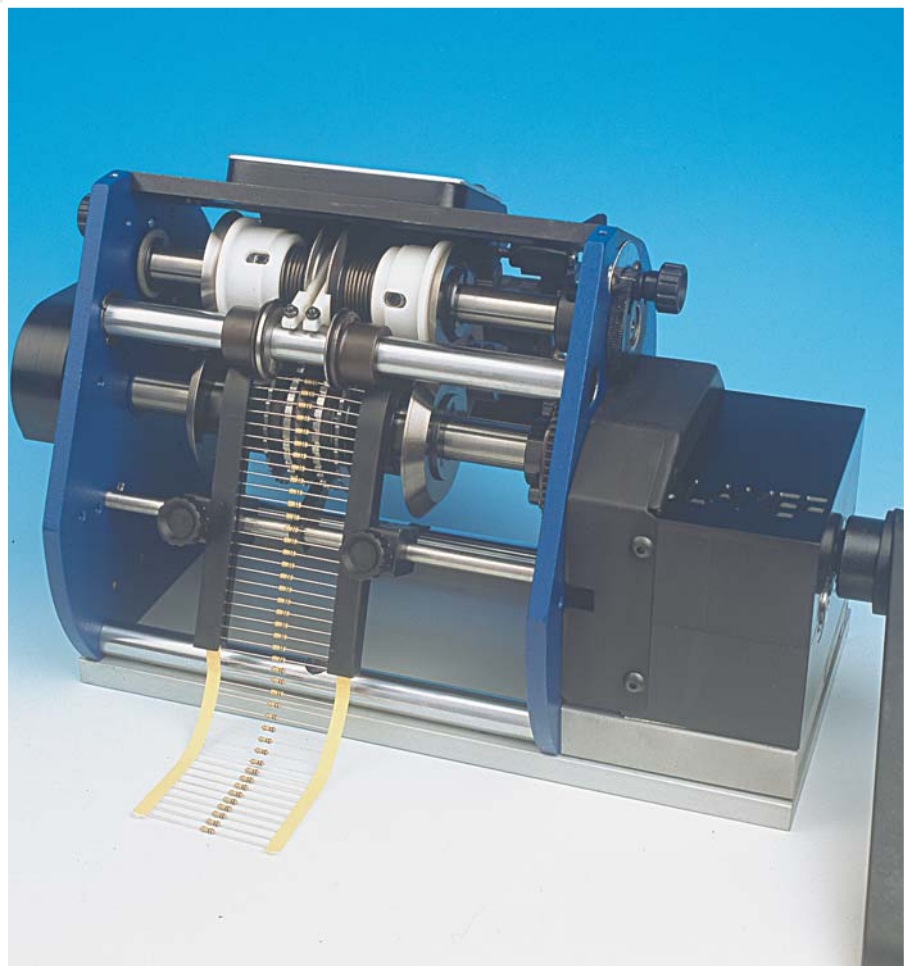
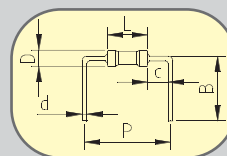


TP6 PR-F

cutting bending
forming
machine for axial
components



"U" bending only
for 43.0L01 and 43.0L02
(Cod. 420650)



	MM		INCH	
	min	max	min	max
P	10.16	60.96	.4	1.2
L		50		1.968
c	1,2		.047	
B	6	12	.236	.472
d	0,5	0,9	.019	.035
D	0,5	8	.019	.314



TP6/PR-F with Reel Holder BR6



TP6/PR-F with MOT98/A Motor
and CS40 Feeder



Back View TP6/PR-F with
Ejector TNS

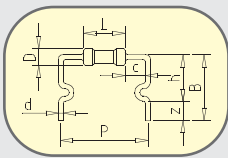
LEAD DIA mm 0,5 - 0,9 (.019 .035)
mm 0,8 - 1 (.031 .039)
mm 1 - 1,3 (.039 .051)
PRODUCTION = TAPED 7000 p/h
LOOSE 5000 p/h

LENGTH = 49 cm
WIDTH = 24 cm
HEIGHT = 22 cm
PACKING = 41x31x28 cm
VOLUME = 0,035 m³
MACHINE WEIGHT = 14 kg
GROSS WEIGHT (wooden case)= 22 kg

The model TP6/PR-F is designed for cutting, and forming taped axial components. There are three versions available depending on the lead diameter of the component: 0,5 to 0,9 mm -0,8 to 1 mm and 1 to 1,3 mm. There are several choices of die assemblies designed for each one of the three versions of the machine. These assemblies need to be ordered separately according to the form required. It is possible to obtain special forms, supplying OLAMEF with drawings and specifications. The high quality and reliability of this machine ensure the best operation for a very long time. Maintenance is mainly performed by cleaning the discs. The CS40 loose component feeder is an accessory that attaches to the TP6/PR-F to handle loose parts. Its assembly to the machine is quick and easy. The Motor drive unit MOT98/A driving with foot pedal also, and adjustable speed, will make the operation automatic with both taped and loose components. When working with components on tape and reel we suggest the use of the BR6 reel holder. The TNS, that helps with the ejection of the waste tape is always supplied with this model.

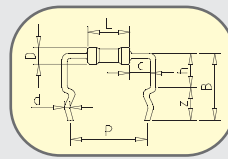
TP6/PR-F/1 - Standard 43.0L01

2,5 mm
WITH STAND OFF ASSEMBLY
(Cod.420800)



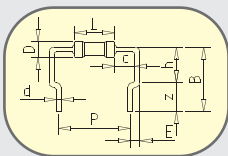
	MM		INCH	
	min	max	min	max
P	10.16	60.96	.4	2.4
L		50		1.968
c	1,2		.047	
h	6	9	.236	.354
B	8	11	.314	.433
d	0,5	0,9	.019	.035
D	0,5	8	.019	.314
z	2	4	.078	.157

WITH LOCK IN ASSEMBLY
(Cod.420850)



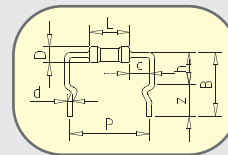
	MM		INCH	
	min	max	min	max
P	10.16	60.96	.4	2.4
L		50		1.023
c	1,2		.047	
h	4,5	8	.177	.314
B	7,5	11	.295	.433
d	0,5	0,8	.019	.031
D	0,5	8	.019	.314
z	3	4	.118	.157

WITH REDUCED PITCH
ASSEMBLY
(Cod.420900)



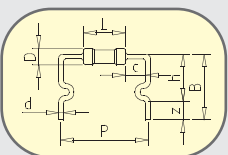
	MM		INCH	
	min	max	min	max
P	7,62	58,42	.3	2.3
L		50		1.968
c	1,2		.047	
h	5	9	.196	.354
B	7	11	.275	.433
d	0,5	0,9	.019	.035
D	0,5	8	.019	.314
z	2	4	.078	.157
E	1,27		.05	

WITH LOCK IN ASSEMBLY
(Cod.420950)



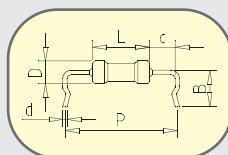
	MM		INCH	
	min	max	min	max
P	10.16	60.96	.4	2.4
L		50		1.968
c	1,2		.047	
h	4,5	8	.177	.314
B	7,5	11	.295	.433
d	0,6	0,9	.023	.035
D	0,6	8	.023	.314
z	3	4,5	.118	.177

3 mm
WITH STAND OFF ASSEMBLY
(Cod.420750)



	MM		INCH	
	min	max	min	max
P	10.16	60.96	.4	2.4
L		50		1.968
c	1,2		.047	
h	6,5	9,5	.255	.374
B	8,5	11,5	.334	.452
d	0,5	0,9	.019	.035
D	0,5	8	.019	.314
z	2	4	.078	.157

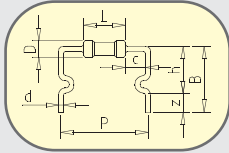
WITH BODY LOCKED ON PCB
(Cod.421000)



	MM		INCH	
	min	max	min	max
P	10,16	60,96	.4	2.4
L		50		1.968
c	1,2		.047	
B	5	8	.196	.314
d	0,5	0,8	.019	.031
D	2	8	.078	.314

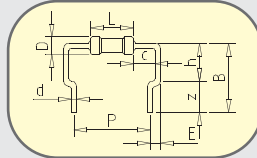
TP6/PR-F/2 reinforced 43.OL02

3 mm
WITH STAND OFF ASSEMBLY
(Cod.420750)



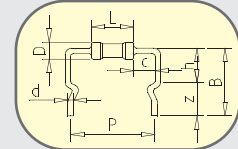
	MM		INCH	
	min	max	min	max
P	10.16	60.96	.4	2.4
L		50		1.968
c	1,5		.059	
h	7	12	.275	.472
B	9	14	.354	.551
d	0,8	1	.031	.039
D	0,8	8	.031	.314
z	2	4	.078	.157

WITH REDUCED PITCH
ASSEMBLY
(Cod.420900)



	MM		INCH	
	min	max	min	max
P	7,62	58,42	.3	2.3
L		50		1.968
c	1,5		.059	
h	6	12	.236	.472
B	8	14	.314	.551
d	0,8	1	.031	.039
D	0,8	8	.031	.314
z	2	4	.078	.157
E	1,27		.05	

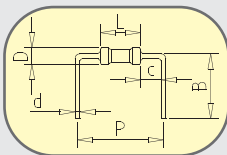
WITH LOCK IN ASSEMBLY
(Cod.420950)



	MM		INCH	
	min	max	min	max
P	10.16	60.96	.4	2.4
L		50		1.968
c	1,5		.059	
h	5,5	11	.216	.433
B	8,5	14	.334	.551
d	0,8	1	.031	.039
D	0,8	8	.031	.314
z	3	4,5	.118	.177

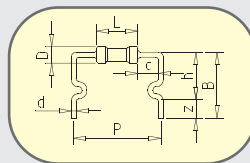
TP6/PR-F/3 extra reinforced 43.OL03

"U" BENDING ONLY
(Cod.430650)



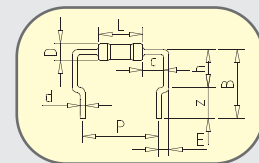
	MM		INCH	
	min	max	min	max
P	12.7	60.96	.5	2.4
L		50		1.968
c	2,5		.098	
B	13	18	.511	.708
d	1	1,3	.039	.051
D	1	8	.039	.314

WITH STAND OFF ASSEMBLY
(Cod.430700)



	MM		INCH	
	min	max	min	max
P	12.7	60.96	.5	2.4
L		50		1.968
c	2,5		.098	
h	11	16	.433	.629
B	13	18	.511	.708
d	1	1,3	.039	.051
D	1	8	.039	.314
z	2	4	.078	.157

WITH REDUCED PITCH
ASSEMBLY
(Cod.430900)



	MM		INCH	
	min	max	min	max
P	10,16	58,42	.4	2.3
L		50		1.968
c	2,5		.098	
h	9	16	.354	.629
B	11	18	.433	.708
d	1	1,3	.039	.051
D	1	8	.039	.314
z	2	4	.078	.157
E	1,27		.05	